

Appln. No. 10/697,977
Amd. dated April 5, 2005
Reply to Office Action of January 10, 2005

Amendments to the Specification

Please replace the paragraph at page 6, lines 24-28 with the following amended paragraph:

The observance of a high positioning accuracy is especially ensured in that the advance of the measuring probe 1 to the upper~~top~~ end position 12 is devoid of any motion tangential to the workpiece circumference, and in that thermal influence is reduced to a minimum by the symmetrical construction.

Amendments to the Abstract:

Please replace the Abstract with Replacement Abstract submitted herewith on a separate sheet.